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December 18<sup>th</sup> 2009

FOCUS NDT  
#192-2301 Premier Way  
Sherwood Park, AB T8H 2K8

**DEMONSTRATION OF NON-DESTRUCTIVE EXAMINATION PROCEDURES**

The following procedures were demonstrated in accordance with ASME Section V, 2007 Edition, 2008 Addenda.

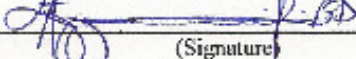
- Article 1 General Requirements, Section T-150,
- Article 4 Ultrasonic Examination for Welds, Section T-421 (including Code Case 2235-9),
- Article 5 Ultrasonic Examination for Materials, Section T-522
- Article 6 Liquid Penetrant Examination, Section T-621,
- Article 7 Magnetic Particle Examination, Section T-721.

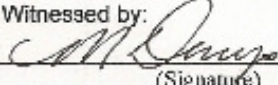
FOCUS NDT demonstrated the following Non-Destructive Examination procedures on December 18<sup>th</sup> 2009.

PROCEDURE	DESCRIPTION	METHOD	SPECIMEN	REPORT	COMMENTS
MT-01-07 Rev. 1	Weld Examination Dry Powder	MT-AC	TP 02-FCN	SB-01MT-2009	Contour Probe Yoke
MT-01-07 Rev. 1	Weld Examination Wet Fluorescent	MT-AC	TP 02-FCN	SB-02MT-2009	Contour Probe Yoke
MT-01-07 Rev. 1	Weld Examination Color Contrast	MT-AC	TP 03-FCN	SB-03MT-2009	Contour Probe Yoke
PT-01-07 Rev. 1- Tech. VW-1	Weld Examination Vis. Water Wash	PT	TP 04-FCN	BB-01PT-2009	Magnaflux Family
PT-01-07 Rev. 1- Tech. VS-1	Weld Examination Vis. Solvent Removable	PT	TP 04-FCN	BB-02PT-2009	Magnaflux Family
FOCUS UT-04-09 Rev. 2	Weld Examination	UT	TP 05-FCN	EA-01UT-2009	Manual UT Thickness Reading
FOCUS UT-04-09 Rev. 2	Weld Examination	UT	TP 05-FCN	EA-01UT-2009	Manual UT (45°, 60° and 70°)
FOCUS UT-04B- 09 Rev.2	Weld Examination	UT-TOFD	TP 01-FCN	AD- 01UT(TOFD)-09	Code Case 2235-9
FOCUS UT-04C- 09 Rev.2	Weld Examination	UT-PA	TP 01-FCN	EA- 01UT(PAUT)-09	Code Case 2235-9

FOCUS NDT technicians that participated in the demonstration of the above Code Case 2235 UT procedures include:

Emmanuel Aggrey, Andy Danis (Level III SNT), Bill Bodnar (Level I SNT) and Shain Bakos (Level II SNT)

Emmanuel Aggrey  Date JAN-18-10  
Level III SNT (Signature)

Demonstrations Witnessed by:  
Metro Denys  Date 2010-01-18  
ABSA, AIS (Signature)